

Diamond  Vogel®

Workhorse

FINISHING ENAMEL



Workhorse Finishing Enamel is a fast-drying, versatile, industrial finishing enamel for manufacturers of metal products.

Quick dry times, high gloss, and good color and gloss retention.

Workhorse ICS Topcoat Enamel

Workhorse Finishing Enamel is a fast-drying, versatile, industrial finishing enamel for manufacturers of metal products. It offers a quick dry time, high gloss, and good color and gloss retention. It is ideal for industrial OEM uses, including agricultural and construction equipment. For long-term protection, pair Workhorse ICS Topcoat Enamel with either Workhorse Universal Primer or Workhorse Rust Inhibitive Primer.

FEATURES

- Quick dry time
- High gloss
- Good color and gloss retention
- Ideal for industrial OEM uses

FIELD OF APPLICATION

This enamel may be used for one-coat, direct-to-metal applications; however, a primer is required for long-term corrosion protection. The dry film thicknesses required are 1.0 to 3.0 mils above the profile for a minimum of two full wet coats.

PHYSICAL PROPERTIES

Weight:	8.1 to 10.0 lb/gal
Viscosity at 77°F:	20 to 30 seconds #3 Zahn
Solids Weight:	52% to 61%
Solids Volume:	43% to 45%
Theoretical Coverage:	700 to 730 sq. ft. at 1.0 mil DFT
Gloss at 60°:	90+
Resin Type:	Modified Alkyd
VOCs:	3.5 lbs. per gallon



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