

TECHNICAL DATA SHEET

Peridium TGIC Polyester

PRODUCT CODE: ET-0375

DESCRIPTION: Gray Zinc Primer

POWDER PROPERTIES:

Specific Gravity: 2.5 ± 0.05

Theoretical Coverage @ 1 mil (square feet per pound):

77 ± 4

Rev: 12/2018

NOTE: When used as a primer under a top coat, it is the customer's responsibility to check inter coat adhesion under their application conditions prior to use.

CURED POWDER PROPERTIES (1.8 to 2.2 mils DFT)

Cure Schedule (Time at Substrate Temperature): 10' @ 390 °F PMT

Substrate for Testing: B1000 0.032 CRS

Gloss: 45-65 @ 60°

PCI Powder Smoothness:

Pencil Hardness: ASTM D3363 2H+

Direct/Reverse Impact (inch-pounds): ASTM D2794 40 / 40

Adhesion, Crosshatch: ASTM D3359 5B

Flexibility, Mandrel Bend: ASTM D522 1/8 in dia, no fracture

Salt Spray – 1000 hrs: ASTM B117 Pass

Humidity – 1000 hrs: ASTM D2247 Pass

Additional Technical Data available upon request

STORAGE STABILITY

Maintain storage temperatures below 80°F. Protect virgin and reclaimed powder from excessive heat and humidity. Shelf life ranges from 6 months to over 1 year depending on storage conditions.

LIMITED WARRANTY

Since Diamond Vogel does not control the application of its product, nor the condition of the surfaces to which they are applied, a Limited Warranty is provided. If the products do not perform as specified, for whatever reason, Diamond Vogel's liability will under no circumstances exceed replacement of the product.

