

TECHNICAL DATA SHEET

Peridium TGIC Polyester

PRODUCT CODE: ET-3394

DESCRIPTION: Ag Yellow

POWDER PROPERTIES:

Specific Gravity: 1.51 \pm 0.05

Theoretical Coverage @ 1 mil (square feet per pound): 127 ± 4

CURED POWDER PROPERTIES (1.8 to 2.2 mils DFT)

Cure Schedule (Time at Substrate Temperature): 10' @ 390 °F PMT

Substrate for Testing: B1000 0.032 CRS

Gloss: 100 @ 60°

PCI Powder Smoothness:

Pencil Hardness: ASTM D3363 4H

Direct/Reverse Impact (inch-pounds): ASTM D2794 160 / 80

Adhesion, Crosshatch: ASTM D3359 5B

Flexibility, Mandrel Bend: ASTM D522 1/8 in dia, no fracture

Salt Spray – 1000 hrs: ASTM B117 Pass

Humidity – 1000 hrs: ASTM D2247 Pass

Additional Technical Data available upon request

STORAGE STABILITY

Maintain storage temperatures below 80°F. Protect virgin and reclaimed powder from excessive heat and humidity. Shelf life ranges from 6 months to over 1 year depending on storage conditions.

LIMITED WARRANTY

Since Diamond Vogel does not control the application of its product, nor the condition of the surfaces to which they are applied, a Limited Warranty is provided. If the products do not perform as specified, for whatever reason, Diamond Vogel's liability will under no circumstances exceed replacement of the product.



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