

## PRODUCT DATA SHEET

<b>Product Codes</b> Primer CV-1200 Catalyst CA-0200	<b>Physical Properties</b> <table border="1"> <tr> <td>Weight</td> <td>10.1 lb/gal</td> </tr> <tr> <td>Viscosity at 77°F</td> <td>35 to 45 seconds #3 Zahn</td> </tr> <tr> <td>Solids Weight</td> <td>56%</td> </tr> <tr> <td>Solids Volume</td> <td>36%</td> </tr> <tr> <td>Theoretical Coverage</td> <td>730 sq. ft./gal</td> </tr> <tr> <td>Flash Point</td> <td>41°F</td> </tr> <tr> <td>VOC</td> <td>540 g/L</td> </tr> <tr> <td>HAPS</td> <td>0.005 lbs of HAPS/ lbs of solids</td> </tr> </table>	Weight	10.1 lb/gal	Viscosity at 77°F	35 to 45 seconds #3 Zahn	Solids Weight	56%	Solids Volume	36%	Theoretical Coverage	730 sq. ft./gal	Flash Point	41°F	VOC	540 g/L	HAPS	0.005 lbs of HAPS/ lbs of solids	<b>Application</b> Apply 1 to 2 coats at a rate of 3 to 5 wet mils per coat. Do not exceed 15 mils wet for the total system. <b>Air Spraying (Cup Gun):</b> Nozzle Size 0.066 Pressure 35 to 45 PSI <b>Airless Spraying:</b> Tip Size .009 to .013 Pressure 1450 to 2175 PSI <b>Air-Assisted Airless Spraying:</b> Tip Size .009 to .013 Material Pressure 400 to 500 PSI Assist Air Pressure 15 to 20 PSI <b>Recoatability:</b> Sandable after 30 to 45 minutes and recoatable after 1 hour depending on room temperature. Use Scotch-Brite or 220 to 320 grit sandpaper between coats. Sanding dust must be removed by blowing off or tack ragging. For best adhesion, sand previous coat immediately before applying topcoat and apply the topcoat to the sanded surfaces within 4 hours. <b>Wet Film Thickness per Coat:</b> 3 to 5 mils <b>Dry Film Thickness per Coat:</b> 1.3 to 2.2 mils
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<b>Description</b> Two-Component, Conversion Varnish White Primer	<b>Gloss Levels at 60 Degrees</b> Primer 5 to 15	<b>Clean-Up</b> Lacquer Thinner, Acetone, Ketone solvents, or MEK																
<b>Features</b> <ul style="list-style-type: none"> <li>• Very high solids primer to be used as a complete finishing system under Europaque products</li> <li>• Designed for easy sanding</li> </ul>	<b>Surface Preparation</b> <b>New Work:</b> Sand raw wood with 120 to 180 grit sandpaper and remove dust. Sand between coats with 220 to 320 grit.  <b>Mixing Instructions</b> <b>Catalyzation:</b> By volume, add 12.8 oz. of CA-0200 to 1 gallon of CV-1200. Mix product while adding catalyst. <b>Reduction:</b> 10 to 20% with N-9182 or N-Butyl Acetate <b>Retarder:</b> 3 to 5% EEP Retarder Solvent	Diamond Vogel • 1110 Albany Place SE • Orange City, IA 51041 • (800) 72-VOGEL wood@diamondvogel.com • diamondvogel.com/industrialwood																
<b>Uses</b> Pigmented primer for all wood surfaces and MDF																		

### Dry Times at 68° F

Touchable	5 to 10 minutes
Sandable	20 to 30 minutes
Ready for Testing	14 days

### Drying Conditions:

Conditions should NOT be below 65°F and 40% relative air humidity. Ideal conditions are 68°F to 77°F and 50 to 65% relative air humidity.

### Forced Drying:

After adequate flash-off time at room temperature, may be force dried with circulating air temperatures up to 120°F

### Pot Life:

24 hours at 68°F

### Storage

Storage Life	12 months in the closed, original container
Storage Temperature	68°F in unopened container

### Cautions

These products are designed for shop application and professional use only. Safety Data Sheets are available from your Diamond Vogel representative. Prior to use of this product, obtain and review the Safety Data Sheet for health and safety information. Read and observe all precautionary notices on container labels.

### Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Diamond Vogel does not control the applicaiton of its products, or the condition of the surfaces to which they are applied, Diamond Vogel liability will under no circumstances exceed replacement of the product. All technical information is subject to change without notice.