

## **TECHNICAL DATA SHEET**

**Peridium** TGIC Polyester

**PRODUCT CODE: PLX2158-50** 

**DESCRIPTION:** Jet Black M/C

**POWDER PROPERTIES:** 

Specific Gravity:  $1.27 \pm 0.05$ 

Theoretical Coverage @ 1 mil (square feet per pound): 1.51  $\pm$  4

CURED POWDER PROPERTIES (1.80 to 2.2 mils DFT)

Cure Schedule (Time at Substrate Temperature): 10' @ 350 °F PMT

Substrate for Testing: B1000 0.032 CRS

Gloss: 90+ @ 60°

PCI Powder Smoothness:

Pencil Hardness: ASTM D3363 2H+

Direct/Reverse Impact (inch-pounds): ASTM D2794 160+ / 160+

Adhesion, Crosshatch: ASTM D3359 5B

Flexibility, Mandrel Bend: ASTM D522 1/8 in dia, no fracture

Salt Spray – 1000 hrs: ASTM B117 Pass

Humidity – 1000 hrs: ASTM D2247 Pass

## Additional Technical Data available upon request

## **STORAGE STABILITY**

Maintain storage temperatures below 80°F. Protect virgin and reclaimed powder from excessive heat and humidity. Shelf life ranges from 6 months to over 1 year depending on storage conditions.

## LIMITED WARRANTY

Since Diamond Vogel does not control the application of its product, nor the condition of the surfaces to which they are applied, a Limited Warranty is provided. If the products do not perform as specified, for whatever reason, Diamond Vogel's liability will under no circumstances exceed replacement of the product.



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