

TECHNICAL DATA

Product Description

A highly adaptable, single pack, pre-catalyzed waterborne acrylic epoxy coating. Eas-E-Poxy is an excellent choice for properly primed steel, masonry and wood surfaces. It provides outstanding durability, flexibility and is non-yellowing even in industrial environments covering a vast range of potential applications. Eas-E-Poxy provides dazzling color retention making your project look great for years.

Intended Uses

Apply to:

- Interior surfaces
- Masonry surfaces
- Composites
- Ferrous Metal
- Zinc Rich Products

Protects:

- Health Care Facilities
- Equipment
- Locker Rooms
- Structural or support steel
- Schools
- Processing plants
- Institutions

The above are general recommendations and not intended to limit the use of Eas-E-Poxy. Test areas are always recommended to confirm results.

Physical Properties

Resin Type	Acrylic Epoxy
Finish/Sheen	Eggshell, 25 – 35 @ 85°
Bases	Tintable White Base ME-1575, Deep Base ME-1573 and Neutral Base ME-0574 Tintable in "ACS"
Solids By Weight	48%
Solids by Volume	37%
Theoretical Coverage*	593 ft ² /gal @ 1 mil
Dry Film Thickness / Coat	2.0 – 3.0 mils (50 - 75 microns)
Wet Film to Achieve DFT	5.5 – 8.0 mils (137.5 – 200 microns)
Coverage at DFT*	197 – 297 ft ² /gal
VOCs	<0.83 lbs/gal (<100 grams/liter)
Thinning	DO NOT THIN
Clean-up Solvents	Water
Drying Time** [ASTM D1640] - 83 Reapproved 1989	Set to Touch: 30 minutes to 2 hours at 70°F (21°C) and 50% Relative Humidity Recoat: 2 to 4 hours at 70°F (21°C) and 50% Relative Humidity

* Coverage rates are estimates based on the products volume solids and make no allowance for material loss during application. Actual spread rates may vary dependent on applicator experience, surface porosity and texture.

** Dry times vary with surface temperature, air movement, humidity and film thickness. Hot surface temperatures can cause overspray to fuse to an adjacent substrate. Remove overspray from hot surfaces immediately!

Qualifications

Performance criteria meet or exceed Master Painters Institute (MPI) #151 approval standards.

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Performance Characteristics

Eas-E-Poxy will meet or exceed the following performance testing criteria.

Test Name	Test Method	Results
Abrasion Resistance	ASTM D 4060, CS-10 Wheel 1kg Load, 1000 Cycles	0.02 mg loss
Impact Resistance	ASTM 2794	Direct 160 in/lbs. Reverse 160 in/lbs.
Heat Resistance	ASTM D 2485 High Temperature Service	Passes at 250° F (121° C)
Pencil Hardness	ASTM D 3363	2B
Adhesion	ASMT D 3359	5B
Block Resistance		Excellent

Chemical and Stain Resistance

<u>Chemical:</u>		<u>Stains:</u>	
Water	E	Mustard	G
Water (Hot)	E	Grape Juice	E
Ethylene Alcohol	VG	Red Crayon	G
50/50 Xylene/Mineral Spirits	VG	Red Lipstick	VG
	<u>Acids:</u>	Coffee	E
Acetic Acid 3%	E		<u>Salts and Bases:</u>
Sulfuric Acid	VG	Sodium Hydroxide	VG

Ratings: E = Excellent, VG = Very Good, G = Good

The information included in this chart reflects Eas-E-Poxy's resistance to these chemicals in environments where the coating may periodically come in contact with such materials. Cleaning and general maintenance will prolong the integrity of all epoxy coatings. For more detailed information, contact your local Diamond Vogel sales representative.

Surface Preparation

All surfaces must be clean, sound, dry and free of all dirt, dust, wax, oil, grease, chalk and any other contamination that would interfere with new coating adhesion. Bare surfaces must be properly prepared. See "System Selector" for appropriate primer to use depending on the substrate.

Masonry Surfaces: (Poured Concrete, Concrete Block) New concrete must cure for a minimum of 30 days at 72°F (22°C) prior to coating application. Level all surface projections and mortar spatters by stoning. Rake mortar joints clean and remove all soluble salts. Eas-E-Poxy is self-priming on masonry surfaces, however, see "System Selector" for primer recommendations for various surfaces.

Ferrous Metal Surfaces: Abrasive blast new steel to SSPC-SP-6, Commercial Blast Cleaning. Use proper abrasive to achieve an average of 1.5 to 2.0 mil profile. Blasted surfaces should be primed before flash rusting occurs. If blasting is not practical, remove loose rust and mill scale with hand or power abrading tools as per SSPC-SP-2, Hand Tool Cleaning and SSPC-SP 3, Power Tool Cleaning. Treat rust free, cold rolled steel with a metal cleaning and etching solution.

New Galvanized & Aluminum Surfaces: Remove surface contamination or passivators by scrubbing with a cleaning & etching solution or blast per SSPC-SP-7, Brush-Off Blast Cleaning.

Weathered Galvanized & Aluminum Surfaces: Power or hand wash with detergent and rinse thoroughly. The surface must be dull and have a profile. Use a cleaning & etching solution if needed or blast per SSPC-SP-7, Brush-Off Blast Cleaning.

Wood Surfaces: Sand smooth any exposed wood surfaces. Patch nail holes and any imperfections with wood filler or putty and sand smooth. Remove sanding dust. For bleeding type woods such as cedar or redwood use a stain blocking type primer

Plaster Surfaces: New plaster must cure for a *minimum* of 30 days at 72°F (22°C) prior to coating application. Sand, fill cracks with spackling compound, allow to dry and sand smooth. Remove dust.

Drywall Surfaces: Fill nail holes and imperfections with spackling compound and allow to dry. Sand tape joints and spackled areas and remove dust.

Previously Painted Metal Surfaces: Power or hand washing is recommended to remove contamination. If oil or grease is present, use of a cleaner/degreaser is required. All cleaning residue must be completely rinsed from the surface. Allow to dry. Remove all loose coatings, rust and corrosion by scraping, sanding or other abrading method as per SSPC-SP-2, Hand Tool Cleaning and SSPC-SP-3, Power Tool Cleaning or abrasive blast as per SSPC-SP-6, Commercial Blast Cleaning. Use sandpaper to dull slick, glossy and/or non-porous surfaces with sandpaper.

Mildew: Remove by using a solution of one part household bleach and three parts water. Apply to mildewed area and scrub. Allow solution to remain on the surface for 3 to 5 minutes and then rinse completely and allow to dry before coating application.

TECHNICAL DATA**Application**

Stir material prior to application. Intermix tinted containers to ensure color uniformity of all material. Protect product from freezing prior to and during application. Minimum surface and air temperature required for application is 50°F (10°C) and at least 5°F (3°C) above the dew point. Curing is affected by temperature, humidity and air movement. The minimums must be maintained for at least eight (8) hours in order to achieve proper film formation. Application at elevated temperatures, wind conditions, and/or low humidity may require special application procedures to achieve proper film formation.

Brush or Roller: A good quality synthetic brush will make application easier. Select a roller cover suited for the texture of the surface to be coated. Apply product in full even coats. Maintain a wet edge. To ensure adequate film build, two coats are recommended when applying by brush or roller (see the drying times chart for recoat period).

Airless Spray: Flush airless lines with water. Equipment must be clean prior to start. Apply the product in even coats and maintain a wet edge. Use multiple passes to achieve film build. Allow the product to dry between coats.

Tip Orifice	Atomizing Pressure	Material Hose ID	Manifold Filter
0.015" to 0.017"	2800 - 3000 PSI	1/4" - 3/8"	60 mesh

Packaging**Shipping Weight**

Product	1 Gallon	5 Gallon	Product	1 Gallon	5 Gallon
Eas-E-Poxy	1 Gallon pails	5 Gallon pails	Eas-E-Poxy	10.07 lbs (4.57 kg)	50.35 lbs. (22.84 kg)

Safety Precautions

***WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how to protect yourself and your family by contacting the national Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Paint Products contain chemical ingredients, which are considered hazardous. Prior to use, read container label warnings and the current Safety Data Sheet for important health and safety information. Ensure these instructions are practiced during product application and cure. **Keep out of the reach of children.**

Safety Data

"Safety Data Sheets" are available from your Diamond Vogel representative or the Diamond Vogel website at www.diamondvogel.com. Prior to use of this product, obtain and review the Safety Data Sheet for health and safety information. Read and observe all precautionary notices on container labels.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Diamond Vogel does not control the application of its products, or the condition of the surfaces to which they are applied, Diamond Vogel's liability will under no circumstances exceed replacement of the product. **All technical information is subject to change without notice.**

Additional Information

Cautions and Warnings information is located on the back panel of each product label.

For current information regarding VOC regulations for specific geographical regions, please contact Technical Service at Diamond Vogel Corporate Headquarters, (Contact information is located at the bottom of the page).